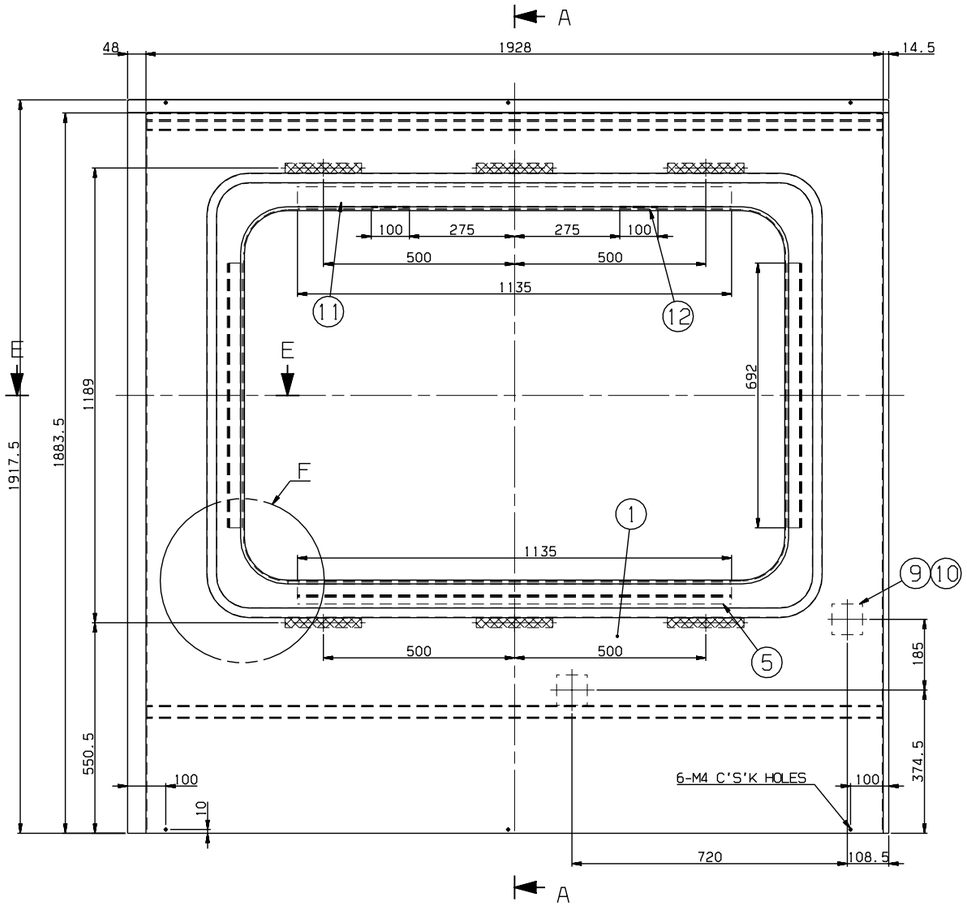
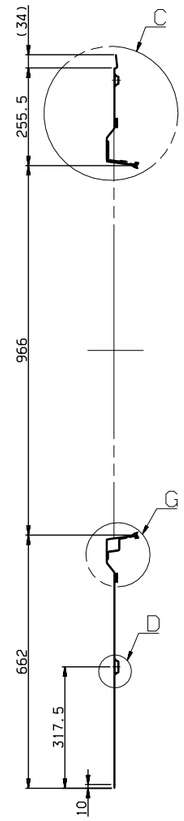
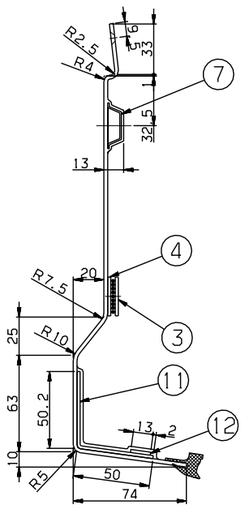
SPECIFICATION APPLIED

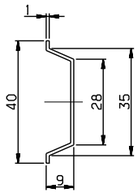




SECTION A-A



DETAIL C
SCALE=1/2



DETAIL #6
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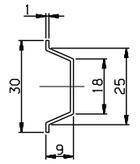

DETAIL #7
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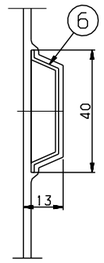
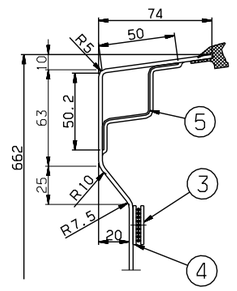
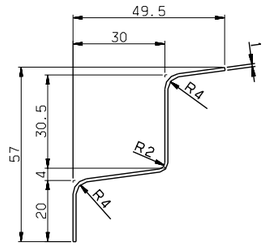


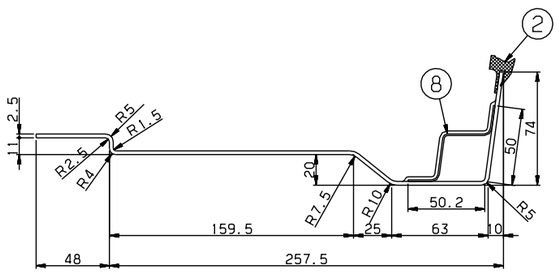
DETAIL D
SCALE=1/1



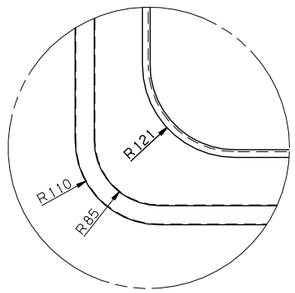
DETAIL G
SCALE=1/2



DETAIL #5
SCALE=1/1



SECTION E-E
SCALE=1/2



DETAIL F
SCALE=1/4

NOTE

1. AN INTERIOR PANEL'S COLOR(RAL 7047) AND SURFACE SHALL BE MANUFACTURED AFTER SAMPLE'S APPROVAL BY CUSTOMER
2. PART 2 SHALL BE CUT ADEQUATELY AND USED
3. PART 3 SHALL BE FIXED ON THE PART 1, AND PART 4 SHALL BE DELIVERED SEPERATETLY
4. PART 12 SHALL BE WELDED ON PART 11

품번 NO.	부품 번호 PART NO.	품명 DESCRIPTION	재질 MATERIAL	수량 Q'TY	중량 W.T	비고 REMARKS
12	RFP51136EJ0-012	SEAT,TAP	SUS304	2		T2x100x13
11	RFP51136EJ0-011	STIFFENER	SUS304	1		T2,L=1135
10	RFP51136EJ0-010	PACKING	CR	2		T2x80x80 MS39000-004(SC70-F2(CR))
9	RFP51136EJ0-009	PACKING	CR	2		T10x80x80 MS39000-004(SC70-F2(CR))
8	RFP51136EJ0-008	STIFFENER	SUS304	2		T1,L=692
7	RFP51136EJ0-007	STIFFENER	A1050P	1		T1
6	RFP51136EJ0-006	STIFFENER	A1050P	1		T1
5	RFP51136EJ0-005	STIFFENER	SUS304	1		T1,L=1135
4	RFP51136EJ0-004	DUAL_LOCK,FASTENER	ASSY	6		3M,SJ-3550 L=200(DUAL TAPE)
3	RFP51136EJ0-003	DUAL_LOCK,FASTENER	ASSY	6		3M,SJ-3551 L=200(DUAL TAPE)
2	RFP51136EJ0-002	RUBBER,SECTION	ASSY	1		RFP51011ANO,L=4600
1	RFP51136EJ0-001	PANEL	FRP	1		T2.5

승인 APP	JeongYul Lee 2014.10.15	재질 MAT'L	ASSY	마감 상태 TITLE	WINDOW,MASK,TYPE EE
검토 CHK	KeongBong Park 2014.10.15	중량 G.W			
설계 DGN	HeonUk Lee 2014.10.15	원본 검사 MC / VD / CT	B / B / B	도면 번호 DRG. NO	RFP51136EJ0
제도 DRG	HeeSook Jeong 2014.10.15	SIZE	A1	SCALE	1/8
	참고용 REF. NO.			매수 SHEET	1 of 1

Ver. 00 / Rev. --

RSD1402 / RFP- / 본-PRJT / 설리본솔 / CATIA

HYUNDAI Rotem 현대로템주식회사

기호 MARK	일자 DATE	변경 내용 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP
△						

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일반공차 GENERAL TOLERANCE			
주조 CASTING	~ 40	2	4
	~ 30	2	3
	~ 10	1	1.5
	< 3	0.5	1
절삭 CUTTING	~3150	-	7
	~1600	4	5
	~ 800	3	4
	~ 400	2	3
	~ 200	1.5	2
	~ 100	1	1.5

등급 GRADE	A	B
주물 구멍용 CASTING (±)		
~20M	8	14
~15M	7	12
~12M	6	10
~8M	5	8
~4M	4	6
~2M	3	4
~1M	2	3
~315	1	2
~120	1	2
~30	1	1

등급 GRADE	A	B	C
용접 구멍용 WELDING (±)			
~20M	-	6.0	8.0
~15M	-	5.0	7.0
~12M	-	4.0	6.0
~8M	-	3.0	5.0
~4M	0.8	2.0	4.0
~2M	0.5	1.2	3.0
~1M	0.3	0.8	2.0
~315	0.2	0.5	1.2
~120	0.15	0.3	0.8
~ 30	0.1	0.2	0.5
3 ~ 6	0.05	0.1	0.2

등급 GRADE	A	B	C
기계 가공용 MACHINING (±)			
~ 1000	0.2	0.5	1
~ 500	0.1	0.2	0.5
~ 120	0.05	0.1	0.2
~ 30	0.03	0.05	0.1
~ 6	0.02	0.03	0.05